ZERO
CARBON INNOVATION

HOSIERY COLLECTION

Socks collection

We love sustainable fashion.

The collection

MEN’S, WOMEN’S AND COMPRESSION REFERENCES







Men’s socks

Everyday ribbed styles, stripes, checks and graphic motifs.

Women’s socks

Everyday, sport-inspired, crew and knee-high, and novelty.

Compression & performance

Everyday and trekking references. Compression for everyday, travel, sport and recovery.

SUMMER COLLECTION

Men’s socks

Cotton-rich assortment boards with needle and blend references.



We love sustainable fashion.

Striped soles and graphic crews

Patterned & novelty / KG-01 / Summer P1–P3 / S28 / Q1 / 21×20 · 144 needles (source notation)



LEFT BLEND

70% cotton · 26.5% polyester · 2% elastane · 0.5% polyamide · 1% elastodiene

RIGHT BLEND

66% cotton · 25% polyester · 2% elastane · 6% polyamide · 1% elastodiene

Colour references shown. Sizes, care and pack format to confirm.

Stripe-cuff and novelty crews

Patterned & novelty / KG-02 / Summer P1–P3 / S28 / Q1 / 21×20 · 144 needles (source notation)



LEFT BLEND

65.5% cotton · 30% polyester · 2% elastane · 0.5% polyamide · 2% elastodiene

RIGHT BLEND

66% cotton · 25% polyester · 2% elastane · 6% polyamide · 1% elastodiene

Colour references shown. Sizes, care and pack format to confirm.

Colour stripes and mini-motif crews

Patterned & novelty / KG-07 / Summer P1–P3 / S28 / Q1 / 21×20 · 144 needles (source notation)



LEFT BLEND

70% cotton · 26.5% polyester · 2% elastane · 0.5% polyamide · 1% elastodiene

RIGHT BLEND

66% cotton · 25% polyester · 2% elastane · 6% polyamide · 1% elastodiene

Colour references shown. Sizes, care and pack format to confirm.

Solid crews with graphic motifs

Patterned & novelty / KG-10 / Summer P1–P3 / S28 / Q1 / 21×20 · 144 needles (source notation)



COMPOSITION

65.5% cotton · 30% polyester · 2% elastane · 0.5% polyamide · 2% elastodiene

Colour references shown. Sizes, care and pack format to confirm.

Striped and checked crews

Stripes & checks / KG-03 / Summer P1–P3 / S28 / Q1 / 21×20 · 144 needles (source notation)



LEFT BLEND

70% cotton · 26.5% polyester · 2% elastane · 0.5% polyamide · 1% elastodiene

RIGHT BLEND

70% cotton · 26.5% polyester · 2% elastane · 0.5% polyamide · 1% elastodiene

Colour references shown. Sizes, care and pack format to confirm.

Bright stripes and solid crews

Stripes & checks / KG-04 / Summer P1–P3 / S28 / Q1 / 21×20 · 144 needles (source notation)



LEFT BLEND

70% cotton · 26.5% polyester · 2% elastane · 0.5% polyamide · 1% elastodiene

RIGHT BLEND

66% cotton · 25% polyester · 2% elastane · 6% polyamide · 1% elastodiene

Colour references shown. Sizes, care and pack format to confirm.

Monochrome stripes and tonal crews

Stripes & checks / KG-05 / Summer P1–P3 / S28 / Q1 / 21×20 · 144 needles (source notation)



LEFT BLEND

70% cotton · 26.5% polyester · 2% elastane · 0.5% polyamide · 1% elastodiene

RIGHT BLEND

66% cotton · 25% polyester · 2% elastane · 6% polyamide · 1% elastodiene

Colour references shown. Sizes, care and pack format to confirm.

Heritage stripes and charcoal crews

Stripes & checks / KG-06 / Summer P1–P3 / S28 / Q1 / 21×20 · 144 needles (source notation)



COMPOSITION

70% cotton · 26.5% polyester · 2% elastane · 0.5% polyamide · 1% elastodiene

Single cylinder (left); double cylinder (right). One composition block listed.

Checked and striped crew assortment

Stripes & checks / KG-11 / Summer P1–P3 / S28 / Q1 / 21×20 · 144 needles (source notation)



COMPOSITION

65.5% cotton · 30% polyester · 2% elastane · 0.5% polyamide · 2% elastodiene

Colour references shown. Sizes, care and pack format to confirm.

Ribbed crews with contrast trims

Everyday & ribbed / KG-08 / Summer P1–P3 / S28 / Q1 / 21×20 · 144 needles (source notation)



COMPOSITION

65.5% cotton · 30% polyester · 2% elastane · 0.5% polyamide · 2% elastodiene

Colour references shown. Sizes, care and pack format to confirm.

Ribbed stripes and solid crews

Everyday & ribbed / KG-09 / Summer P1–P3 / S28 / Q1 / 21×20 · 144 needles (source notation)



COMPOSITION

70% cotton · 27% polyester · 2% elastane · 1% polyamide

Double cylinder.

Solid and colour-block crew assortment

Everyday & ribbed / KG-12 / Summer P1–P3 / S28 / Q1 / 21×20 · 144 needles (source notation)



TOP BLEND

70% cotton · 27% polyester · 2% elastane · 1% elastodiene

BOTTOM BLEND

65.5% cotton · 30% polyester · 2% elastane · 0.5% polyamide · 2% elastodiene

Colour references shown. Sizes, care and pack format to confirm.

COLLECTION REFERENCES

Women’s socks

Cotton and spun-polyester reference boards spanning ankle, crew and longer lengths.



We love sustainable fashion.

Low-cut texture and colour packs

Everyday & low-cut / W-01



01



02



03



04



05



06

Cotton main yarn; polyamide and elastane plating.

Colour references shown. Yarn percentages, size, care and pack format to confirm.

Low-cut and ankle stripe packs

Everyday & low-cut / W-03



01



02



03



04



05



06

Cotton main yarn; polyamide and elastane plating.

Colour references shown. Yarn percentages, size, care and pack format to confirm.

Tonal ankle socks and patterned crews

Everyday & low-cut / W-07



01



02



03



04



05



06

Cotton main yarn; polyamide and elastane plating.

Colour references shown. Yarn percentages, size, care and pack format to confirm.

Everyday ankle solids and stripes

Everyday & low-cut / W-08



01



02



03



04



05



06

Cotton main yarn; polyamide and elastane plating.

Colour references shown. Yarn percentages, size, care and pack format to confirm.

Sport-striped crew and tall socks

Crew & knee-high / W-02



01



02



03



04



05

Cotton main yarn; polyamide and elastane plating.

Colour references shown. Yarn percentages, size, care and pack format to confirm.

Knee-high sport-style patterns

Crew & knee-high / W-04



01



02



03

Cotton main yarn; polyamide and elastane plating.

Colour references shown. Yarn percentages, size, care and pack format to confirm.

Striped, checked and graphic crews

Crew & knee-high / W-05



01



02



03



04



05



06

Cotton main yarn; polyamide and elastane plating.

Colour references shown. Yarn percentages, size, care and pack format to confirm.

Crew patterns and ankle accents

Crew & knee-high / W-06



01



02



03



04



05



06

Cotton main yarn; polyamide and elastane plating.

Colour references shown. Yarn percentages, size, care and pack format to confirm.

Sport-style low-cut colour mixes

Sport-inspired / W-09



01



02



03



04



05



06

Reference 01. Cotton main yarn; polyamide and elastane plating. All other images on this board: Spun polyester main yarn; polyamide and elastane plating.

Colour references shown. Yarn percentages, size, care and pack format to confirm.

Spun-polyester low-cut colour packs

Sport-inspired / W-10



01



02



03



04



05



06

Spun polyester main yarn; polyamide and elastane plating.

Colour references shown. Yarn percentages, size, care and pack format to confirm.

Sport-style ankle and crew socks

Sport-inspired / W-11



01



02



03



04



05



06

Cotton main yarn; polyamide and elastane plating.

Colour references shown. Yarn percentages, size, care and pack format to confirm.

Sport-style ankle colour blocks

Sport-inspired / W-12



01



02



03



04



05



06

Cotton main yarn; polyamide and elastane plating.

Colour references shown. Yarn percentages, size, care and pack format to confirm.

Checks, dots and patterned ankle socks

Patterned & novelty / W-13



01



02



03



04



05



06

Cotton main yarn; polyamide and elastane plating.

Colour references shown. Yarn percentages, size, care and pack format to confirm.

Argyle, stripes and graphic ankle socks

Patterned & novelty / W-14



01



02



03



04



05



06

Cotton main yarn; polyamide and elastane plating.

Colour references shown. Yarn percentages, size, care and pack format to confirm.

Graphic and tie-dye knee-highs

Patterned & novelty / W-15



01



02



03

Cotton main yarn; polyamide and elastane plating.

Colour references shown. Yarn percentages, size, care and pack format to confirm.

Dots, stripes and novelty ankle socks

Patterned & novelty / W-16



01



02



03



04



05



06

Cotton main yarn; polyamide and elastane plating.

Colour references shown. Yarn percentages, size, care and pack format to confirm.

Novelty prints and striped crews

Patterned & novelty / W-17



01



02



03



04



05



06

Cotton main yarn; polyamide and elastane plating.

Colour references shown. Yarn percentages, size, care and pack format to confirm.

DEVELOPMENT REFERENCES

Compression & performance

Everyday essentials and trekking references, followed by everyday, travel, sport and recovery compression.



We love sustainable fashion.

Undyed cotton basics

Everyday essentials / ON-01 / Organic by Nature / AW27 / SS28 / Low ankle, ankle and tall crew



Low ankle



Ankle



Tall crew

MATERIALS	Undyed cotton, polyamide, elastane.
CONSTRUCTION	Non-compression knit. Three height variants.

Development reference imagery

Specifications are development references. Confirm on sample.

Ultralight walking crew

Everyday essentials / ON-02 / Organic by Nature / AW27 / SS28 / Crew



MATERIALS	Polyester, stretch nylon, Tencel® (percentages unavailable).
CONSTRUCTION	Relaxed fit, non-binding top and seamless toe.
COLOUR	Beige.
SIZING	S, M, L, XL.
PACKAGING	One pair with hang tag and care instructions.
CARE	Machine wash warm. Tumble dry low. Do not bleach.

Development reference imagery

Specifications are development references. Confirm on sample.

Linen trekking crew

Trekking reference / ON-06 / Organic by Nature / AW27 / SS28 / Tall crew / crew





Development reference imagery

MATERIALS	54% linen, 24% cotton, 18% polyamide, 2% elastane, 2% Lycra® (as listed).
CONSTRUCTION	Zoned cushioning, ventilated mesh, seamless toe and reinforced shin terry.
CUSHIONING	Medium; heel, metatarsal, toe and ankle zones.
COLOUR	Grey melange.
SIZING	S 36–38, M 39–42, L 43–46, XL 47–49 (scale unlabelled).
CARE	Wash inside out. Do not bleach, tumble dry, iron or dry clean.

Specifications are development references. Confirm on sample.

Ribbed knee-high compression

Everyday compression / ON-03 / Organic by Nature / AW27 / SS28 / Knee-high



MATERIALS	50% bamboo fibre (source term), 44% polyamide, 6% elastane.
CONSTRUCTION	Ribbed leg, comfort top band, reinforced heel and toe.
COLOUR	Brown rib.
SIZING	Ankle S 18–21, M 21–24, L 24–27, XL 27–30 cm. Calf S 28–34, M 32–38, L 36–42, XL 40–46 cm.
PRESSURE REFERENCE	15–21 mmHg stated.
CARE	Machine wash cold. Do not tumble dry. Wash with similar colours. Use mild detergent. Do not use fabric softener.

Development reference imagery

Specifications are development references. Confirm on sample.

Striped knee-high compression

Everyday compression / ON-04 / Organic by Nature / AW27 / SS28 / Knee-high



MATERIALS	68% cotton, 26% nylon, 6% spandex.
CONSTRUCTION	Rib knit, reinforced heel and toe, seamless toe, comfort top band.
COLOUR	Black / grey stripe.
SIZING	S 6–8 | M 8–10 | L 10–12 | XL 12–14 (US shoe size). Ankle S 18–21, M 21–24, L 24–27, XL 27–30 cm. Calf S 28–34, M 32–38, L 36–42, XL 40–46 cm.
PRESSURE REFERENCE	12 mmHg stated.

Development reference imagery

Specifications are development references. Confirm on sample.

Travel knee-high compression

Travel compression / ON-05 / Organic by Nature / AW27 / SS28 / Knee-high





Development reference imagery

MATERIALS	Coolmax® polyester, Lycra® elastane, polyamide/nylon.
CONSTRUCTION	Ribbed leg, anatomical fit, comfort top band, reinforced heel, seamless toe.
CUSHIONING	Ergonomic padding in impact zones.
COLOUR	Khaki.
SIZING	S 6–8 | M 8–10 | L 10–12 | XL 12–14 (US shoe size). Ankle S 18–21, M 21–24, L 24–27, XL 27–30 cm. Calf S 28–34, M 32–38, L 36–42, XL 40–46 cm.
PRESSURE REFERENCE	10–18 mmHg stated.

Specifications are development references. Confirm on sample.

Light-cushion no-show

Sport compression / AE-01 / Aero / SS27 / AW27 / No-show



MATERIALS	Nylon and elastane; a recycled nylon input is listed without percentage.
CONSTRUCTION	Left/right anatomical fit, zoned mesh, seamless wide toe box.
CUSHIONING	2.5 mm light cushion.
PRESSURE REFERENCE	15–20 mmHg at base of foot stated.

Development reference imagery

Specifications are development references. Confirm on sample.

Targeted calf compression

Sport compression / AE-04 / Aero / SS27 / AW27 / Calf length







BLEND 1	55% polyester, 17% merino wool, 15% nylon, 7% elastane, 6% cotton.
BLENDS 2 AND 3	54% polyester, 17% merino wool, 16% nylon, 7% elastane, 6% cotton.
CONSTRUCTION	Left/right fit, seamless toe, mesh zones and honeycomb arch.
CUSHIONING	Midweight; cushioning in impact zones.
CARE	Machine wash warm. Do not bleach, iron or dry clean. Tumble dry low.

Development reference imagery

Specifications are development references. Confirm on sample.

Quarter crew compression

Sport compression / EC-01 / Endurance Core / SS27 / AW27 / Quarter crew



Development reference imagery

MATERIALS	Merino wool, bamboo rayon, nylon and spandex (percentages unavailable).
CONSTRUCTION	Turn-welt top, seamless toe, anatomical fit, zoned support.
CUSHIONING	Ultralight cushion sole.
COLOUR	Charcoal melange, 19-3907 TCX.
SIZING	S 6–8 | M 8–10 | L 10–12 | XL 12–14 (US shoe size).
PRESSURE REFERENCE	20–30 mmHg stated.

Specifications are development references. Confirm on sample.

Crew compression

Sport compression / EC-02 / Endurance Core / SS27 / AW27 / Crew



MATERIALS	40% merino wool, 28% bamboo rayon, 24% stretch nylon, 8% spandex.
CONSTRUCTION	Turn-welt top, seamless toe, anatomical fit and zoned support.
CUSHIONING	Ultralight cushion sole.
COLOURS	Black / blue; charcoal / teal; grey / maroon.
SIZING	S 6–8 | M 8–10 | L 10–12 | XL 12–14 (US shoe size).
PRESSURE REFERENCE	20–30 mmHg stated.

Development reference imagery

Specifications are development references. Confirm on sample.

Sport knee-high compression

Sport compression / EC-03 / Endurance Core / SS27 / AW27 / Knee-high





Development reference imagery

MATERIALS	58% nylon, 27% polyester, 15% elastane.
CONSTRUCTION	Seamless toe, Y-heel, zoned knit, reinforced heel and toe, mesh and honeycomb arch.
CUSHIONING	Light cushion footbed.
COLOURS	Royal blue, energy orange, cool grey.
SIZING	S 6–8 | M 8–10 | L 10–12 | XL 12–14 (US shoe size).
PACKAGING	One pair per polybag.
CARE	Wash with like colours. Do not use fabric softener or bleach. Tumble dry low.

Specifications are development references. Confirm on sample.

Full-length compression

Recovery compression / AE-02 / Aero / SS27 / AW27 / Full length





MATERIALS	80% microfibre nylon, 20% elastane
CONSTRUCTION	Anatomical fit, vented toe panel, padded heel and ball, seamless linked toe.
SIZING	M US 7–9 / calf 30–38 cm; L US 9–12 / calf 36–44 cm
CARE	Machine wash at 30 °C. Do not bleach, iron or dry clean. Tumble dry low.

Development reference imagery

Specifications are development references. Confirm on sample.

Full-length recovery concept

Recovery compression / AE-03 / Aero / SS27 / AW27 / Full length



MATERIALS	80% microfibre nylon, 20% elastane
CONSTRUCTION	Anatomical fit, vented toe panel, padded heel and ball, seamless linked toe. Turn-welt top and engineered ventilation.
SIZING	M US 7–9 / calf 30–38 cm; L US 9–12 / calf 36–44 cm
PRESSURE REFERENCE	15–20 mmHg stated.
CARE	Machine wash at 30 °C. Do not bleach, iron or dry clean. Tumble dry low.

Development reference imagery

Specifications are development references. Confirm on sample.

TALK TO US

Start with your sock range

Share the styles, volumes and delivery window you have in mind.



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